

VAIL-PHA

PROCESS HAZARD ANALYSIS SOFTWARE

- SAFETY INTEGRITY LEVEL (SIL)
 - HAZARD AND OPERABILITY STUDY (HAZOP)
 - ROOT CAUSE ANALYSIS (RCA)
 - WHAT-IF ANALYSIS
 - FAILURE EFFECTS MODE ANALYSIS (FEMA)
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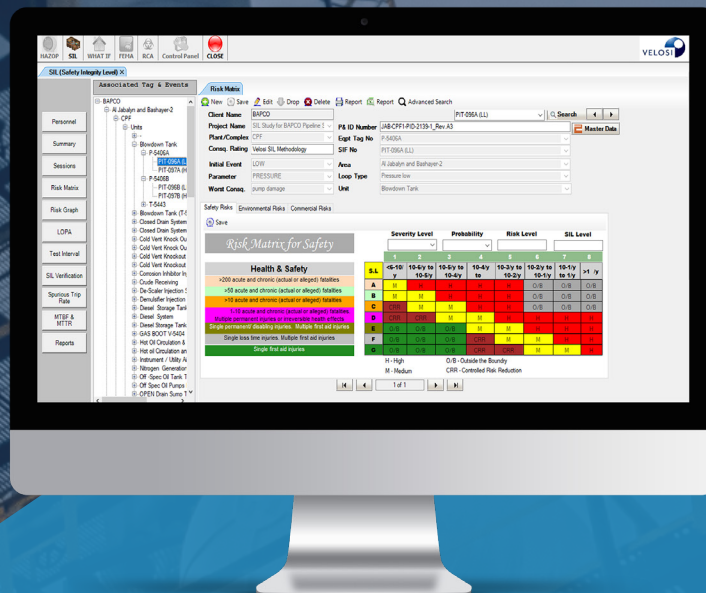


ENGINEERING FOR
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ABOUT VELOSI

Velosi has successfully developed and implemented multiple software solutions for a diverse range of clients in various industries around the world. Through our team of experienced and highly qualified software engineers, we provide innovative software services to many organizations, thus empowering them to acquire the best value from their technology investment.

We work in close liaison with technical teams at energy companies to leverage the technology and infrastructure, support operations, and to provide a market-tested & accepted one-stop customized software solution for all the asset types of our clients in the energy sector.



C O N T E N T S

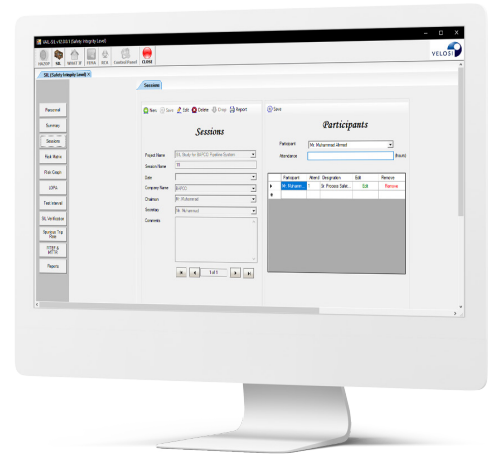
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Introduction

VAIL- PHA is Velosi's leading proprietary Process Hazard Analysis software which encloses different modules, such as SIL, HAZOP, RCA, What-If and FEMA, and Safety Integrity Level (SIL). It is specially built to execute all stages of SIL classification, SIL verification and preparation of Safety Requirement Specifications (SRS).

VAIL-PHA supports testing interval and Spurious Trip Rate (STR) calculations of Safety Instrumented Functions (SIF), and it is developed in compliance with ANSI/ISA TR84.00.02, IEC – 615011 and IEC 61508.



What is Process Hazards Analysis?

Process Hazard Analysis (PHA) is defined as the analysis of potential causes and consequences of fires, explosions, releases of toxic or flammable chemicals and major spills of hazardous chemicals. It focuses on instrumentation, equipment, utilities, human interference, and external elements that can possibly impact the process.

Why Process Hazard Analysis is Important?

A process hazard analysis is a key element of every Process Safety Management (PSM) program. The main objective of such analysis is to identify hazards within the subject process by systematically reviewing the process and subsequently eliminating or controlling conditions that could lead to hazardous events.

What Makes VAIL – PHA Unique?

VAIL – PHA is considered to be one of the most comprehensive process hazard analysis software systems available in the market for effective process safety management in all stages of design and operation.

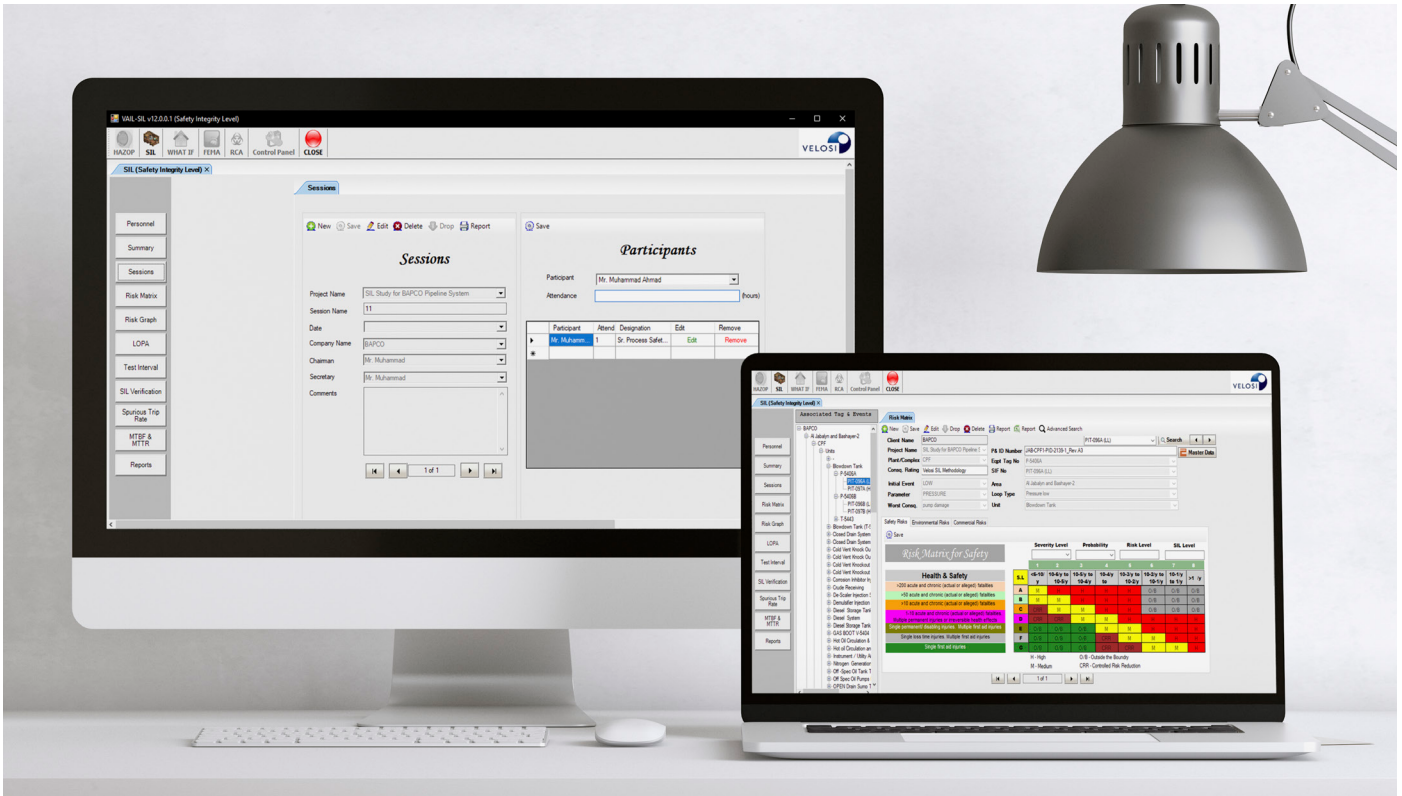
It can examine the progress of a potential incident from the initial release to far-field dispersion analysis comprising modelling of pool spreading and evaporation, and flammable and toxic effects. VAIL – PHA can also optimize the safety and risk management of your process system in accordance with industry best practices without compromising safety, environment and cost.

VAIL – PHA Modules

VAIL – PHA encompasses five modules, including SIL, HAZOP, RCA, What-If and FEMA. It is specially built to execute all stages of SIL classification, SIL verification and preparation of Safety Requirement Specifications (SRS). SIL and HAZOP are the two major modules, and details are as below:



Safety Integrity Level (SIL)



The SIL module is used to facilitate the Safety Integrity Level (SIL) methodology for safety critical systems. It is a unique tool that ensures safety integrity requirements of safety functions are maintained. These requirements are allocated placements within the Electrical/Electronic/Programmable-Electronic safety-related Systems.

VAIL – SIL Features:

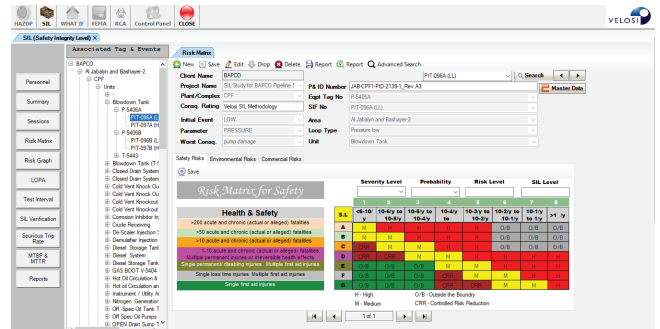
- Conducts SIL assessment using either the Layers of Protection Analysis (LOPA) or Risk Graphs methodology (or both) along with Risk Matrix
- VAIL-PHA SIL software meets the requirements of IEC 61508.
- Perceives dynamic changes and shows risk as well as SIL levels in the Risk Matrix.
- Targets PFD calculations.
- Calculates Mean Time between Failure (MTBF) and Mean Time to Repair (MTTR) along with general reliability data.
- Records management of the SIL study session team.
- Provides dynamic reporting.
- Calculates the test interval.

Safety Integrity Level (SIL) Classification

Risk Matrices are used in process safety to rate and rank risks of hazardous events in helping with decision making on risk reduction for processes. In short, they are considered to be a key element of performing Process Hazard Analysis (PHA). Risk matrices appear to be simple and useful tools for risk management.

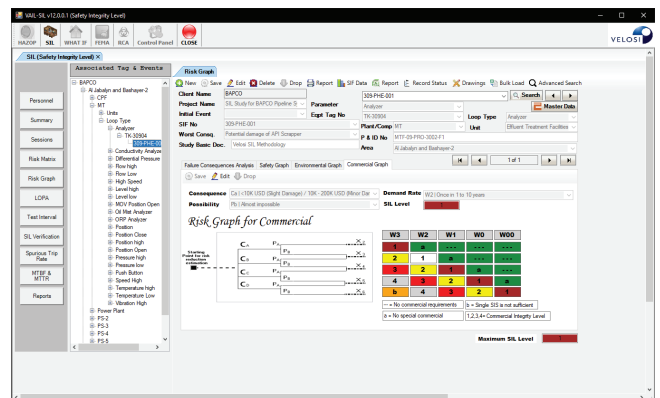
Risk Matrix

Risk Matrices are used in process safety to rate and rank risks of hazardous events in helping with decision making on risk reduction for processes. In short, they are considered to be a key element of performing Process Hazard Analysis (PHA). Risk matrices appear to be simple and useful tools for risk management.



Risk Graph

Risk Graph is one of the most popular methods which enables the SIL of a Safety Instrumented Functions (SIF) to be determined from the knowledge on the risk factors associated with the process. In short, it is broadly applied while determining SIL requirements for local safety functions including process shutdown systems.

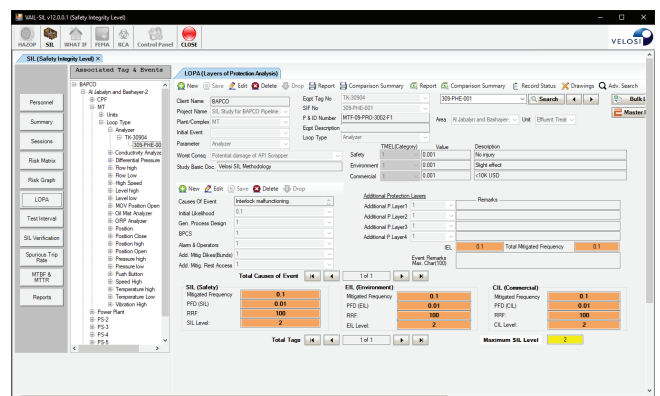


Layer of Protection Analysis (LOPA)

LOPA is a quantitative method that considers the initiating event frequency as well as the probability of failures of the different layers of protection.

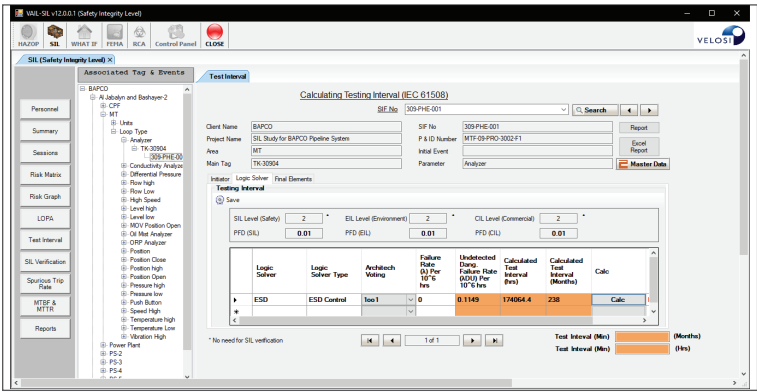
Advantages of LOPA method:

- Can be used both as a relatively coarse filtering tool and for more precise analysis.
- Can be performed as a team exercise; at least for semi-quantitative assessments.
- Facilitates the identification of all relevant risk mitigation measures & taking credit for them in the assessment.



SIF Test Interval

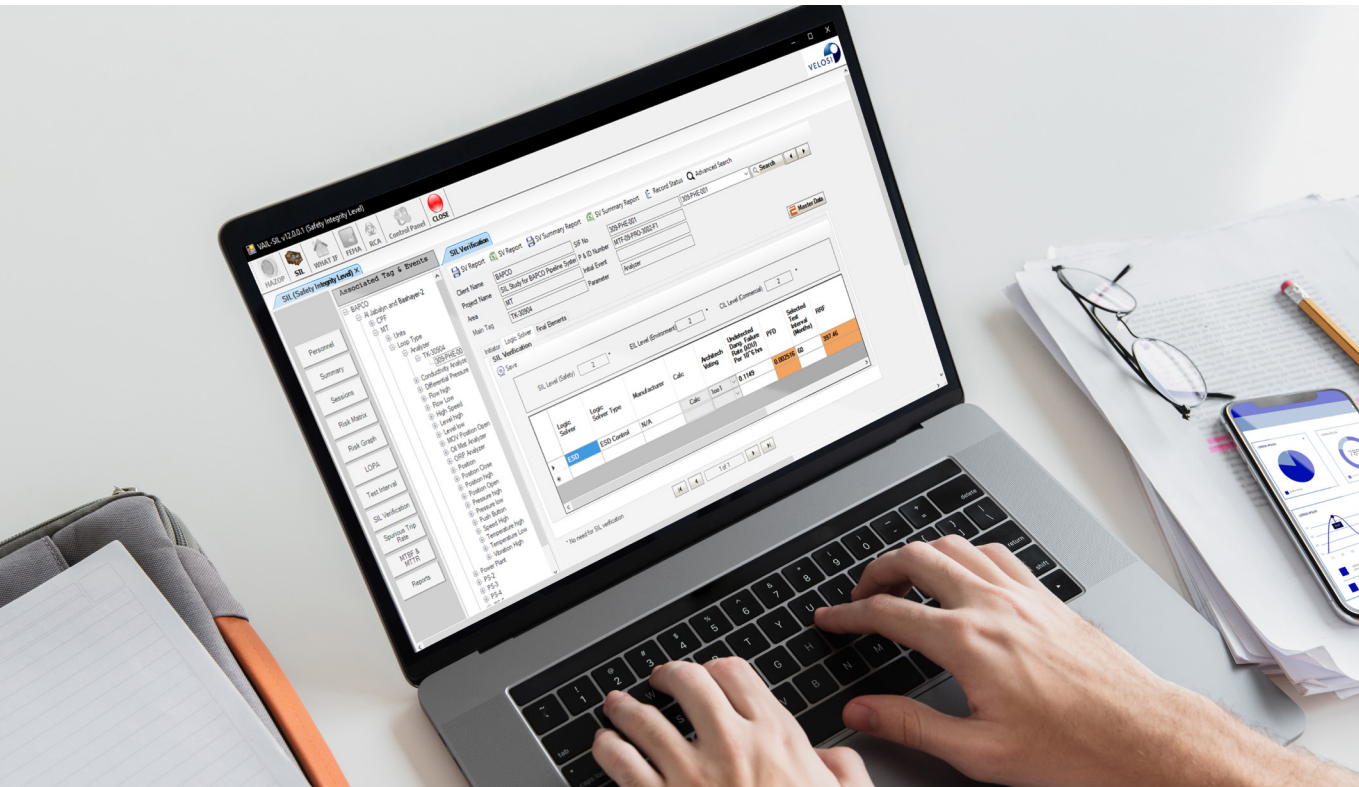
Considered to be a major parameter in the SIL verification phase, SIF Test Interval signifies the interval at which periodic proof tests are conducted. It indicates how strong this requirement is, as during the SIL verification, the proof test interval may be adjusted to accomplish the target SIL.



Safety Integrity Level (SIL) Verification

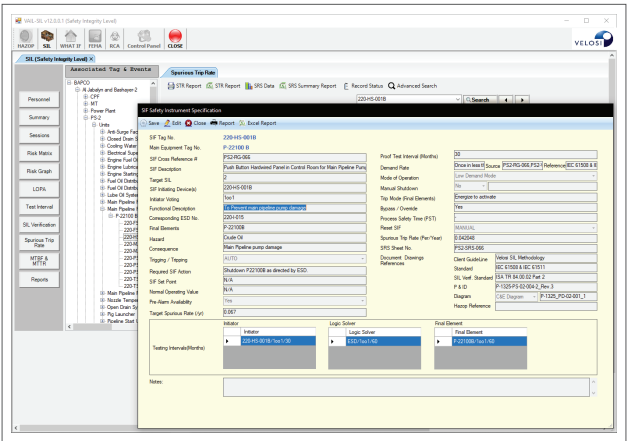
SIL verification is the process of calculating the average probability of failure on demand (or the probability of failure per hour) and architectural constraints for a safety function design to see if it meets the required SIL. It demonstrates the capability of a Safety Instrumented Function (SIF) in accordance with IEC 61508 and IEC 61511 against the following requirements:

- Quantifying the effect of random hardware failures (Probability of Failure on Demand (PFD) or the Average Frequency of Dangerous Failures (PFH))
- Hardware safety integrity architectural constraints (Safe Failure Fraction (SFF), Hardware Fault Tolerance (HFT), Element Type A or B)
- Systematic capability
- Common Cause Failure (CCF)



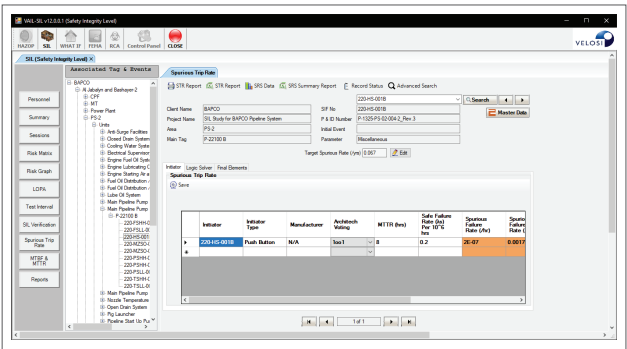
Safety Requirement Specification (SRS)

The SIF SRS phase in VAIL - PHA SIL module provides a template for collecting the Safety Requirements such as overall response time, trip reset, target SIL etc. for a Safety Instrumented Function (SIF). It is primarily focused on the collection of information and is used to optimize the detailed design requirements communication and to enhance the process requirements collection.

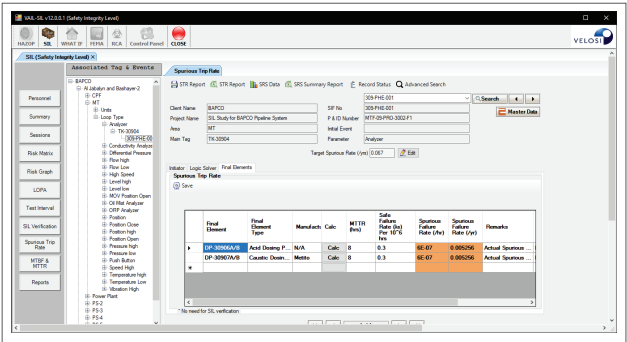


Spurious Trip Rate (STR)

Spurious Trip Rate is the frequency (measured in per unit time) at which a component in the system will fail and cause a spurious trip. The inverse of the Spurious Trip Rate is called the Mean Time to Failure Spurious (MTTFS), which is the average time between spurious trips for that component or system.

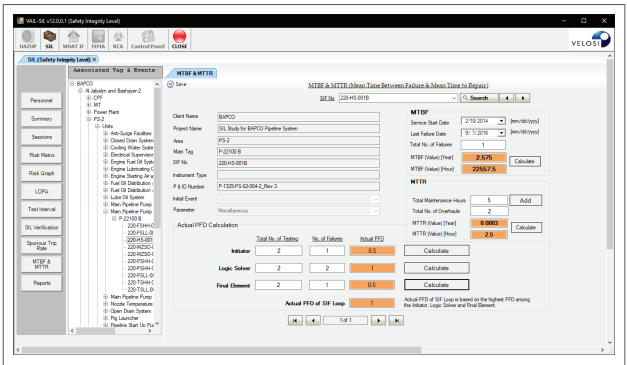


STR is calculated separately for the sensor, final element (including final element interface), and logic solver (including power supply) portions of the SIF. The overall STR for the SIF being evaluated is obtained by summing the individual components. The result is the STR for the Safety Instrumented Function.



Probability of Failure on Demand (PFD)

PFD is a measure of the effectiveness of a safety function, expressing the likelihood that the safety function does not work when it is expected to. The PFD for a loop is calculated on the basis of the failure rates of all the components in the loop.



Mean Time to Repair (MTTR) & Mean Time between Failure (MTBF)

Asset performance metrics like MTTR and MTBF are vital for any organization with equipment-reliant operations. Only by tracking these crucial KPIs, an organization can maximize uptime and keep disruptions to a minimum.

Mean Time to Repair (MTTR)

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Mean Time between Failure (MTBF)

Mean Time between Failures (MTBF) is the predicted elapsed time between inherent failures of a mechanical or electronic system, during normal system operation. MTBF measures the predicted time that passes between the previous failures of a mechanical/electrical system to the next failure during normal operation.

VAIL – SIL Reports

VAIL–SIL offers you ample options to generate various types of reports in the Microsoft Excel format. The Reports tool provides the following outputs in detail:

- Risk Matrix Report
- Risk Graph Report
- LOPA Report
- Comparison Summary Report
- Test Interval Report
- SIL Verification Report
- SIL Verification Summary Report
- STR Report
- SRS Report

VAIL-SIL v12.0.0.1 (Safety Integrity Level)

HAZOP SIL WHAT IF FEMA RCA Control Panel CLOSE

VELOSI

SIL (Safety Integrity Level) X

Reports

Personnel
Summary
Sessions
Risk Matrix
Risk Graph
LOPA
Test Interval
SIL Verification
Spurious Trip Rate
MTBF & MTTR
Reports

Select Report

- SIL Study Team Report
- Summary Data
- Session Data
- LOPA
- Comparison Summary
- Risk Graph
- MTBF and MTTR
- Test Interval
- SIL Verification

Company Name: BAPCO

Project Name: SIL Study for BAPCO Pipeline System

SIF No:

Item No: 220-EZSO-001

SIF No:

Preview Report Clear Filter

Hazard and Operability Study (HAZOP)

Hazard and Operability Study (HAZOP) tool is used to identify potential hazards to a process system. It is exclusively developed by using API 750, API 14J and API 1150 as reference documents.

Hazard identification is a key phase in the safety management of a facility. Only identified hazards can be analyzed, assessed, managed, and mitigated if warranted. VAIL - PHA HAZOP can provide vital inputs to management of change, written procedures, and incident investigation.

VAIL – PHA's Hazard and Operability Study (HAZOP) features involve:

- Project Team and Session Recording
- Reporting for Project and Facility
- Nodes Data and Scenarios Recording
- Dynamic Action Sheet and Worksheet Generation
- Analysis Summary
- Allocation of Actions & Tasks, and Priority Ranking
- Dynamic Link of Diagrams with Worksheets

Root Cause Analysis (RCA)

Hazard and Operability Study (HAZOP) tool is used to identify potential hazards to a process system. It is exclusively developed by using API 750, API 14J and API 1150 as reference documents.

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What-If Analysis

What-If Analysis is a decision-making process that helps organizations make the right decision and think about what effect it will have beforehand. It is specifically useful if data is limited or if an organization requires more information before they can make a decision.

Failure Effects Mode Analysis (FEMA)

Failure Effects Mode Analysis is a method of analyzing as many components, assemblies, and subsystems as possible for identifying potential failure modes in a system and their causes and effects. For each and every component, the failure modes and their resulting effects on the rest of the system are recorded in a particular FEMA worksheet.

Advantages of VAIL-PHA

Hazard and Operability Study (HAZOP) tool is used to identify potential hazards to a process system. It is exclusively developed by using API 750, API 14J and API 1150 as reference documents:

 User-Friendly Interface	 Accurate Documentation	 Process Studies
 Cost-Effectiveness	 Default Deviations	 Diagrams & Worksheets
 Actions Manager	 Action Response	 Actions Only Reports
 Flexibility	 Time-Saving	 No Duplication
 Consistent Approach	 Risk Matrix	 Less Study Time
 Risk Ranking	 Effective Process Safety Management	 Workers Protection
 Efficient	 Productive	 Optimized PHA templates
 Centralized & Efficient Analyses	 Regulatory Compliance	

Specially designed for the following industries:

 Oil and Gas Industries	 Power Sectors	 Petrochemical Industries	 Steel Industries	 Infrastructure and Building Construction	 Other Industries
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Why Choose Us?



- We provide client-specific solutions.
- Our team of experts can help you to modify or add any custom features that help in business growth.
- We ensure that all of our modules are designed for specific requirements for your business operation.
- We have strong elements of technical knowledge and believe in upholding reliability.
- We are committed to providing continuity of development to ensure the consistency of our software performance and adding extra features.

Our Strengths

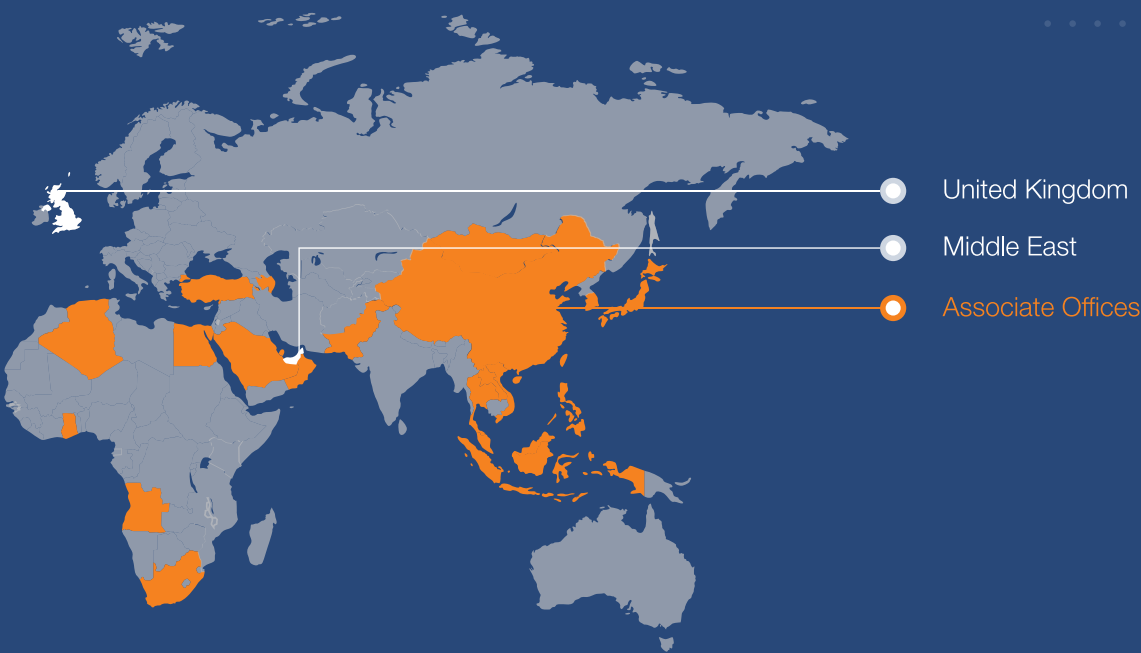
 ONE-STOP SOLUTION	 100+ SOFTWARE SOLUTION EXPERTS	 BUILDING LONG TERM CLIENT RELATIONS
 WORLDWIDE SERVICE	 PARTNERING WITH THE WORLD'S TOP COMPANIES	 GLOBAL REACH, LOCAL SERVICE

Some of our clients

Since 2010, we are providing multiple software solutions for business operations & development in various industries which helps clients to reach their full potential to maximize the use of their assets and meet customer satisfaction. We are working with some of the world’s largest companies, including Petronas, Galito's, BSR Petrovietnam, PPL, H2AIM, Tanap, ADNOC, SNGPL, Dragon Oil, BUNDUQ, Lukoil, KJO, IDEMITSU, Equion and many others.

Velosi Worldwide



Associate Offices Worldwide

UK Office (Corporate Office)

United Kingdom:

5th Floor, 37 Esplanade, St Helier,
Jersey, JE1 2TR, United Kingdom
Email : info@velosiaims.com

Middle East Offices (Headquarters)

Abu Dhabi, United Arab Emirates (HQ)

Suite No. 1104, Al Ghaith Tower, Hamdan Bin
Mohammed Street, P.O.Box No. 114192, Abu Dhabi, UAE
Tel.: +971 2 634 9815, Fax.: +971 2 634 9816
Email: info@velosiaims.com

Dubai, United Arab Emirates (Branch)

Suite No. 903F, 9th Floor,
Ibn Battuta Gate Office Building,
Jabal Ali First, Dubai, UAE
Email : info@velosiaims.com

Associate Offices Worldwide

Algeria:

Mohamed Seddik Benyahia
-Ex base équipée - Cite,
Section B N 17, Dar El Beida,
Algiers, Algeria
Tel: +213 671 077 099
Fax : +213 20 19 90 21

Angola:

Condomínio Mirantes do
Talatona-Luanda Rua das
Acácias, Casa B13
Luanda , Angola
Tel.: +244 222 041 512
Fax.: +244 222 041 532

Egypt:

Ali El-Gendy St. 27 (off
Hassan Ma'moon St.)
P.C. 11765, Nasr City,
Cairo, Egypt
Tel.: +20 2 26772647
Fax.: +20 2 26772645

Ghana:

F 676/1, Angola Road,
Kuku Hill, Osu
Accra, Ghana
Tel.: +233 302 786828
Fax.: +233 302 768774

South Africa:

Steeltest 28 Senator Road
Road, C.P 1939,Vereeniging
Ext 1, Gauteng
Tel.: +27 16 422 4930
Fax.: +27 16 422 4933

China:

Room 1304, ShengKang
LiaoShi Building, No.738
Shang Cheng Rd, Pudong
District, Shanghai, PRC
200135, Shanghai, China
Tel.: +86 21 61650588

Malaysia:

No. 6-2, Jalan PJS 8/2,
Mentari Business Park, Bandar
Sunway, 46150 Petaling
Jaya, Selangor, Malaysia.
Tel.: +603 5633 7111
Fax.: +603 5633 7398

Philippines:

Unit B, 14F, Cebu IT Tower 2,
Lot 6 Blk 2, cor. Archbishop
Reyes St. & Mindanao St.,
Cebu Business Park, Ayala
6000, Cebu, Philippines
Tel.: +63 32 5209853

Thailand:

208 Building Wireless
Road, Room 1401(16)
14th Floor, Wireless Road,
Lumpini, Pathumwan
10330, Bangkok, Thailand
Tel.: +662 252 8751
Fax.: +662 252 8753

Turkey:

1042.Cadde 1319. Sokak
No.9/5 Ovecler,
Ankara, Turkey
Tel.: +90 312 4798837
Fax.: +90 312 479 8847

Saudi Arabia:

P.O. Box 7031, Unit No. 3, Talal
Al-Doha Building, Sub of Prince
Mohammad bin Fahd Road,
Al-Qusur, Dhahran, 34247-2958
Saudi Arabia
Tel.: +966 13 839 4292
Fax.: +966 13 839 3671

Kuwait:

Yaal Building, Al Fahaheel, Al
Dabbous St. Block 11, Building
19, 11th Floor, Office no. 12,PO
BOX 47912, Safat 64030, Kuwait
Tel.: +965 22216885
Fax.: +965 23983443

Oman:

P.O. Box 261, 131
Hamriya, Muscat,
Oman
Tel.: +968 9944 0539
Fax.: +968 2460 1243

Qatar:

Ahmed Bin Ali Business Centre,
Building No 121340, First
Floor, New Salata, C Ring Road,
P.O. Box 3408, Doha, Qatar
Tel.: +974 4435 2850
Fax.: +974 4435 2819

Bahrain:

Flat 11, Bldg 1033, Road
3721, Block 337,
Umm al Hassam,
Manama, P.O. Box 5652,
Tel.: +973 17180 245
Fax.: +973 17180 246

Brunei:

Simpang 357, Lot No. 5211,
Jalan Maulana, PO Box 1585,
KA 1131, Kuala Belait, Brunei
Tel.: +673 8 713522
Fax.: +673 8 713522

Indonesia:

Plaza Aminta 9th Floor Jl,
TB Simatupang Kav
10 Jakarta 12310, Indonesia
Tel.: +62 21 751 2066
Fax.: +62 21 751 2069

Japan:

Office Address: No. 10-7, 1-
Chome, Hatchobori
Chuo-ku, Tokyo
104-0032 Japan
T: +813 3537 3667
F: +813 3537 3679

Mongolia:

3F San Business Centre,
Sukhbaatar District, 8th
Khoroo, Baga toiruu, 29
PM Amar Street, 14200
Ulaanbaatar, Mongolia
Tel.: +976 7011 9700
Fax.: +976 7011 9692

South Korea:

24F, KNN Tower Centum
Seo-Ro, Haeundae-Gu
Busan, South Korea
Tel.: +82 51 664 6511
Tel.: +82 51 664 6512
Fax.: +82 51 622 0073

Vietnam:

No. 35, 30/4 Street,
Ward 9, Vung Tau City,
Vietnam
Tel.: (84) 254 6253222
Fax.: (84) 254 6253223

Pakistan Offices

Karachi:

Suite 401, 4th Floor,
Business Centre, Plot # 19-
A-1, Block-6, P.E.C.H.S,
Karachi, Pakistan
Tel : +92 21 3454 9503
Fax : +92 21 3454 9505

Multan:

Show Room # G-1, Ground
Floor, Hafiz Trade Center, 1522
Railway Road, Multan, Pakistan
Tel : +92-61-458 7772/3
Fax : +92-61-458 7774

Lahore:

207-A, P-Block, Gulberg-
III, Lahore, Pakistan
T: + 92 42 35441451-3
F: + 92 42 35441454

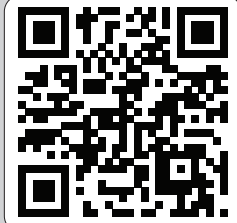
Islamabad:

Plot No. 198, Street No. 1,
Industrial Area, I-10/3,
Islamabad, Pakistan
Tel : +92 51 443 1282
Fax : +92 51 443 1284

Request for Demo

info@velosiaims.com | +971 2 634 9815

GET IN TOUCH WITH US



DIGITAL BROCHURE

United Kingdom:

5th Floor, 37 Esplanade,
St Helier, Jersey, JE1 2TR,
United Kingdom
Email : info@velosiaims.com

United Arab Emirates

Al-Ghaith Tower, Suite No.
1104, Hamdan Bin
Mohammad Street, P.O.Box
No:114192, Abu Dhabi
Tel: +9712 6349815

Algeria

Mohamed Seddik Benyahia
-Ex base équipée - Cite,
Section B N 17, Dar El
Beida, Algiers, Algeria
Tel: +213671077099

Vietnam

No. 35, 30/4 Street,
Ward 9, Vung Tau City,
Vietnam
Tel: +842546253222

Pakistan

Suite 401, 4th Floor,
Business Centre, Plot #
19-A-1, Block-6, P.E.C.H.S,
Karachi, (Pakistan),
Tel: +922134549503/4

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