GLOBAL REACH, LOCAL SERVICE

Velosi Integrity & Safety Pakistan (PVT) Ltd.

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GLOBAL PROVIDER

of Third Party Inspection, Certification, Testing, Asset Integrity & HSE Management and Engineering Services

WWW.VELOSIAIMS.COM.PK
About Velosi

VELOSI is global leader in Third Party Inspection (TPI), Vendor Inspection, Statuary Inspection, Certification, Testing, Asset Integrity Management, HSE Consultancy, Engineering Services, Manpower Services and Software Solutions with more than 35 years of experience helping clients by providing a one-stop center for complete Integrity Solution for energy, mining, FMCG, pharmaceutical and leading oil and gas companies worldwide.

Velosi Pakistan operations started from Karachi in 2009 with the name VISP (Velosi Integrity & Safety Pakistan) and later established offices in Islamabad, Lahore & Multan as well. Velosi operates globally in 38 countries, through its associated offices, in Middle East, Africa, Europe, Americas, Oceania and Asia.

Company Experience and Capabilities

Velosi team has more than 35 years of experience helping clients by providing a one-stop center for complete Asset Integrity Management, HSE, Engineering Services and Software Solutions. We operate through our associated offices in Middle East, Africa, Europe, Americas, Oceania and Asia.

The strength of our approach comes from offering a multi regional service while meeting local needs. Velosi achieves this because we operate in selected world’s major established and emerging markets.

From your local offices, you will be able to easily access our network to receive the service that you need. This approach provides a solution to companies who are trying to control their operations in unfamiliar territories remotely. With local staff and local knowledge, we are uniquely positioned to support companies that need to control operations remotely or in unfamiliar territories.

By cutting through barriers, we provide companies with the highest levels of commitment and personalized services.
Partnering with World’s Top Companies

Since 2009, we have been awarded more than 500 major projects by some of the world’s leading Multinational Companies in the energy sector. We are working with the world’s largest energy companies including ADNOC, Dragon Oil, Saudi Aramco, LUKOIL, SNGPL, SSGC, Sonatrach, PPL, OGRA, Borouge, PETRONAS, TANAP, KPOC, OOCEP, ORPIC, REPSOL, BP and others, who contracted Velosi services as a one-stop center for Asset Integrity Management, vendor inspection, third party inspection, certification, testing, HSE Consultancy, Engineering Services, Software and manpower recruitment services.

Building Long Term Client Relations

Our very successful retention of existing clients speaks for itself. It is a testimonial of the reputation and confidence our clients have in our team and our services. Demand driven by new projects and concerns over safety and the environment makes the services VELOSI provides a ‘must-have’ investment for all energy companies.

Global Reach, Local Service

We operate globally through our associated offices in Middle-East, Africa and Asia. We have 4 offices in Pakistan and associated offices in 38 countries worldwide. With local staff and local knowledge, we are uniquely positioned to support companies that need to control operations remotely or in unfamiliar territories.
# Summary of Services

## Third Party Inspection (TPIs)
- Project Quality Management System
- QC Surveillance
- Vendor Inspection/Surveillance & Expediting Services
- Pipe Mill Surveillance and Steel Mill Inspection
- Plant Condition Based Maintenance Monitoring (CBM)

## Industrial In-Services Inspection
- Pressure Vessel In-Service Inspections
- Pipeline In-Service Inspections
- Storage Tank In-Service Inspections
- Corrosion Under Insulation (CUI)
- Evaluation & Condition Monitoring of CP System

## Non-Destructive Testing (NDT) and Corrosion Monitoring
- Conventional Non-Destructive Testing
- Advanced Non-Destructive Testing
- Remote Visual Inspection (RVI)

## Asset Integrity Management Services
- Risk Based Inspection (RBI)
- Pipeline Integrity Management System (Onshore & Offshore)
- Structural Integrity Management System
- Safety Integrity Level (SIL)
- Wellhead Integrity Management System
- Reliability Availability Maintainability Services (RAM)

## HSE & Environmental Services
- Health Safety & Environmental Critical Equipment Systems
- Risk Assessment & Management
- Quantitative Risk Assessment & Management (QRA)
- Occupational Health
- Hazard and Operability Study (HAZOP)
- Health, Safety & Environmental Critical Equipment Systems (HSECES)
- Emergency Management & Planning
- Environmental Services

## Engineering Services
- Conceptual Design, FEED, Detailed Design and Engineering Consultancy Services
- Operating Manuals and Procedures
- Design Verification & Appraisal
- Construction Supervision Services
- Fitness For Service (FFS)
- As-Built & Drafting Service
- Audit & Survey

## Pipeline Integrity Services
- Pipeline Construction Quality Services
- External Corrosion Direct Assessment (ECDA)
- Guided Wave Pipeline Screening (LRUT)

## Statutory Inspection and Certification Services

## Lifting Equipment Inspection, Testing and Certification

## Testing/ Analysis/ Calibration

## Technical Training

## Software Solutions
- VAIL-Plant (Asset Integrity Management System)
- VAIL-PHA (Process Hazard Analysis)
- VAIL-PSRA (Petrol Station Risk Assessment)
- VAIL-MTS (Material Tracking System)
**Third Party Inspection (TPIs)**

**Project Quality Management System**

VELOSI's Quality Assurance & Quality Control services can be combined to provide a Total Solution supervising the work of the nominated EPC (Engineering, Procurement, and Construction) or Execution / Construction Contractor during the Engineering Design, Procurement and Construction phases of the project.

**QC Surveillance**

To meet both statutory and client requirements, manufacturers need independent Welding Procedure Qualification and Welder Approvals. VELOSI's accreditation for approval of procedures covers all types of permanent jointing to ASME, API, and AWS & EN Standards. We also offer approval for other codes and processes such as brazing and various joining methods for plastics, such as solvent welding.

**Vendor Inspection/Surveillance & Expediting Services**

Quality Control, Vendor inspection and expediting are an integral part of a Project's purchasing activities. VELOSI offers a complete range of services that comprise Engineering Inspection of mechanical and electrical equipment at the vendor's works, complete quality control of plate and tubular steel mills, Pre-shipment Inspection for a letter of credit purposes, Expediting at vendor's works and Technical Capability Audits. Whether for new construction or ongoing maintenance, our services provide confidence that purchased equipment will arrive on time and to the correct specification.

**Pipe Mill Surveillance and Steel Mill Inspection**

VELOSI's Mill Surveillance ensures our customers that the pipe or steel being produced are available for their projects and complies with the required specification, code or standard. Our team across the globe maintains extensive knowledge throughout the seamless and welded manufacturing processes by using our membership of societies such as API. Our services not only cover line pipe and steel production but include OCTG (Oil Country Tubular Goods) including drill pipe and specialized casings.

**Plant Condition Based Maintenance Monitoring (CBM)**

Plant Condition-Monitoring is a scheduled task used to detect the potential onset of a failure so that action can be taken to prevent such failure. A potential failure is an identifiable condition that indicates that a functional failure is either about to occur or is in the process of occurring. Integration of condition monitoring is crucial to developing a robust, condition based maintenance strategy or predictive maintenance approach for machinery and equipment used in industrial applications. Condition monitoring starts with using permanently installed sensors or handheld equipment to collect data which is then used to analyze changes in the performance or condition of a machine component while it is in operation.
Industrial In-Services Inspection

Pressure Vessel In-Service Inspections

Any pressure vessel represents extreme potential danger due to the high pressure under which it operates. They frequently at the source of serious accidents due to explosions. Even non-dangerous gases and liquids, such as air and water, may become hazardous in the event of an accident involving high-pressure equipment. In-service inspection helps effective maintenance, inspections, performance verification and preventive failure analyses to maximise productivity and reduce costly downtime.

Pipeline In-Service Inspections

Piping used in petrochemical applications and other selected industries is subject to continual pressure and stresses under the scope of normal use. Such operating conditions can lead to leaks or spills that can have many significant impacts on operators, including the disruption of normal operations, repair and clean-up costs, and potential fines related to environmental contamination. A comprehensive inspection program can identify potential risks, thereby helping to ensure uninterrupted operations.

Storage Tank In-Service Inspections

Storage of large quantities of hazardous substances entails risk for the population, the environment and the surrounding area. Spills of hazardous substances into the soil can lead to expensive decontamination processes. Leakage from storage tanks containing oil, gas or chemicals can be caused by the influence of weather on the external surfaces, or material can be affected by internal temperature variations. These situations could lead to a disaster. Periodic inspections, conducted in good times, can prevent such disasters from happening.

Corrosion Under Insulation (CUI)

Corrosion under insulation (CUI) is a severe form of localized external corrosion that occurs in carbon and low alloy steel equipment that has been insulated. This form of corrosion occurs when water is absorbed by or collected in the insulation. The equipment begins to corrode as it is exposed to water and oxygen. CUI is common in refineries and process plants that typically operate equipment at high temperatures.

Evaluation & Condition Monitoring of CP System

Cathodic Protection can be defined as the control of electrolytic corrosion by the application of direct current in such a way the structure to be protected is made to act as the cathode of an electrolytic cell.

Cathodic Protection is used to control the corrosion of a wide variety of buried and submerged metallic structures. It is a cost-effective way to extend the life of a structure and to ensure integrity throughout its operating life.
Non-Destructive Testing (NDT) And Corrosion Monitoring

Conventional Non-Destructive Testing

NDT methods such as ultrasonic inspection, magnetic particle inspection, liquid penetrant testing, radiographic testing, remote visual inspection (using drones) and eddy current testing are now in standard use in civil, aeronautical and systems engineering. Advances in NDT enable the generation of 3D images of faults and have revolutionized many sectors.

- Ultrasonic Testing
- Magnetic Testing
- Dye Penetrant Testing
- Eddy Current Testing
- Radiographic Testing

Advanced Non-Destructive Testing

Integral to our range of services, VELOSI offers Specialized Non-Destructive Testing (NDT) and inspection to complement our traditional Quality Assurance and Quality Control Services. These services help our clients to improve plant reliability, reduce operational and maintenance costs, enhance safety, extend plant life and meet regulatory requirements.

- Corrosion Mapping
- Time of Flight Diffraction (TOFD)
- A & B Scan Enhancement Imaging (ABI Scan)
- Floor Map Imaging
- Electro Magnetic Array Testing (EMA)
- Computed Radiography
- MFL Tank Floor Scanning
- Incotest
- Phased Array
- Tube Inspection Services
- Electro Magnetic Acoustic Testing (EMAT)
- Long Range UT Guided Wave Inspection
- Remote Visual Inspection (RVI)
- Direct Current Voltage Gradient (DCVG)
- Close Interval Potential Surveys (CIPS)
- Pipeline Current Mapper

Remote Visual Inspection (RVI)

Velosi combines smart and fast remote solutions with extensive visual inspection expertise. It enables comprehensive thermal and visual inspections for quality assurance and asset integrity management with the smartest and safest tools developed and tested.

Services Includes:

- Inspections of confined, cluttered or indoor places
- Remotely operated aerial inspections
- Telescopic crane for inspections of hard to reach assets
- Borescope Inspection
- Piping welding Inspection
- Turbine Visual Inspection
- Engine Visual Inspection
Statutory Inspection and Certification Services

- Tank Lorry Inspection As Per OGRA Rules
- CNG Station Inspection As Per OGRA Rules
- LPG Plant & Cylinder Inspection As Per OGRA Rules

Lifting Equipment Inspection, Testing and Certification

VELOSI is one of only a few companies that are fully accredited by UKAS for Inspection and Certification of lifting equipment that is independent of an insurance company. We carry out inspections in accordance with local country statutory regulations like the Lifting Operations and Lifting Equipment Regulations (LOLER) in UK. All VELOSI surveyors are qualified LEEA engineers.

Testing/ Analysis/ Calibration

- Testing and Calibration of High & low Pressure Equipment
- Testing and Calibration of Electrical Instruments
- Calibration of Weighing Bridges
- Calibration of Storage Tanks by Approved API Methods:
  - Cylindrical Vertical Above Ground Tanks by EODR Method
  - Cylindrical Horizontal Above Ground tank by EODR and Wet Method
  - Cylinder Horizontal Buried Tanks by Wet or Dry Method
  - Rectangular Above Ground Tanks by Dry or EODR Method
  - Road Bowsers by Wet method

Technical Training

- Mobius Institute Vibration Analysis CAT II & CAT III (ISO 18436)
- VNDT Level I and Level II Training (RT, UT, MT, PT, VT, VA, MFL, IR, AE, LT, PAUT, TOFD)
- Riggers Training
- Crane Operator Certifications and Training
- Fork Lifter Operators Certifications and Training
- Training on IMS (Integrated Management System)
**Asset Integrity Management Services**

**Risk Based Inspection (RBI)**
For Oil & Gas, Power and Petrochemical Installations Risk Based Inspection (RBI) is a systematic approach to create an accurate, well-targeted inspection strategy based on risk. The inspection plans are developed to mitigate the specific failure mechanisms identified. RBI study is performed in compliance with standards API 580, 581, API 571. It is applicable to offshore & onshore installations such as fixed or mobile units as well as FPSO's and pipelines.

**Pipeline Integrity Management System (Onshore & Offshore)**
An overview of the features and philosophy of Pipeline Integrity Management System (PIMS) highlights pipeline regulations and codes which are normally based on safety as well as risk philosophy. The design requirements are established so as to fulfill the objectives of the safety standards. The set of design criteria may thus be seen as the practical interpretation of it. Pipeline Integrity Management System is performed in compliance with international standards like API 1160, ASME B31.8S.

**Structural Integrity Management System**
Structures accommodate all the facilities offshore & onshore and are considered as one of the vital assets. Therefore, it is important to ensure its integrity.

**Safety Integrity Level (SIL)**
Safety Integrity Level (SIL) is the discrete level for specifying the safety integrity requirements of safety functions to be allocated to the “Electrical/Electronic/Programmable Electronic Systems” safety related systems where SIL 4 has the highest level of safety integrity and SIL 1 has the lowest.
SIL study is performed in compliance with standards IEC-61508, IEC-61511, ISA TR 84.00.02.

**Wellhead Integrity Management System**
Velosi uses FMECA based RBI Methodology for Wellhead Integrity Assessment. The methodology is developed in accordance with BS EN 60812, IEC 60812, OREDA, API 6A, API 14B, API 14C, API RP 57 and ISO-TS-116530-2 to optimize the preventive maintenance activities.

**Reliability Availability Maintainability Services (RAM)**
Velosi provides detailed Reliability, Availability & Maintainability (RAM) analysis, to optimize a system by reducing the downtime, increase efficiency & optimize maintenance plans. RAM study is performed as per OREDA, ISO- 14224, BS-5760, BS-EN 61703, BS 4778-3.
HSE & Environmental Services

Health, Safety & Environmental Critical Equipment Systems (HSECES)

HSECES are those equipment systems whose failure could cause or contribute to an accident with severe or catastrophic consequences or whose purpose it is to prevent or limit the effect of such an accident. HSECES are developed through Bow-tie Analysis study.

Quantitative Risk Assessment & Management (QRA)

Velosi has extensive hands-on experience in a wide variety of risk assessment and risk management applications. The concept of Safety Case Development was a result of the Piper Alpha disaster. We have carried out several Safety Cases for offshore and onshore oil & gas installations. Quantitative Risk Assessment (QRA) studies for major hazards industries onshore and offshore has also been executed.

Occupational Health

Velosi occupational health and hygiene specialists have extensive experience in providing practical help and guidance to a wide range of industries. They can provide support and assistance by identifying and assessing the risks and developing cost-effective control strategies.

Hazard and Operability Study (HAZOP)

Hazard and Operability Study (HAZOP) is a detailed method for systematic examination of a well-defined process or operation, either planned or existing. The most common application of HAZOP is to process equipment. However, the general principles of the technique can be applied to any system, including heating and ventilation systems and electronic logic systems.

Health, Safety & Environmental Impact Assessment Studies (HSEIA)

Velosi Health, Safety & Environment Professionals assist clients to develop the processes and procedures necessary to manage Health, Safety, and environment in their workplace. We have the knowledge and practical experience to benchmark your current competence for the on-going identification, evaluation, and control of risks in your workplace.

Emergency Management & Planning

Velosi provides Emergency Management & Planning services for dealing with all humanitarian aspects of emergencies (preparedness, response, mitigation, and recovery). The aim is to reduce the harmful effects of all hazards, including disasters.

Environmental Services

While every development leaves a footprint on the natural world, better practices and more balanced approaches reduce the impressions on the Environment and preserve the resources for future generations. By implementing effective management and monitoring guidelines and ultimately complying with local and international guidelines, the industries can significantly reduce impacts on the environment.
Engineering Services

Conceptual Design, FEED, Detailed Design and Engineering Consultancy Services

Core requirement of any engineering project is its Conceptual Design or Feasibility Study. Boundaries are defined at this stage for further Front End Engineering Design (FEED). In FEED, main focus is on the technical requirement along with estimated budget investment cost of the project. FEED also serves as the basis for the bidding of Execution phase contracts i.e EPC & EPIC.

Operating Manuals and Procedures

The Operating Manuals and Procedures are an essential element of plant operations as they are developed to ensure smooth operation, production enhancement by reducing the down-time and to protect the integrity of plants. The operating manuals and procedures are formal written instructions that describes how particular plant should be operated, the expected performance targets, associated risks and key roles & responsibilities of key contributors in the plant's operation.

Design Verification & Appraisal

Velosi offers independent third party services in Design Appraisal to streamline the design and construction process by reviewing design and drawings in compliance to international Codes, Statutory Regulations and Client Specifications all with a view to identify and correct design discrepancies in advance of procurement and fabrication.

Construction Supervision Services

Construction Supervision Services is mainly of two types:
1. Top Supervision
2. Resident Supervision

Fitness For Service (FFS)

FFS assessments are quantitative engineering evaluations that are performed to demonstrate the structural integrity of an in-service component that may contain a flaw or damage.

As-Built & Drafting Service

Subsequent to construction or modification of any facility, all relevant Engineering drawings, associated documents and schedules are required to be updated to As-Built status in order to represent the actual installation. Velosi is experienced in performing site walk through to perform Red Line Markup (RLMU) and updating drawings in Drafting intelligent software i.e. AutoCAD, SmartSketch, Smart Plant P&IDs (SPPID), Smart Plant Instrumentation (SPI), Smart Plant Electrical (SPE), PDMS, PDS, SP3D.
Audit & Survey

Audit & Survey Services is of following types that VELOSI do & best can do only;

- OHSAS Safety Audits.
- Environmental Audits
- Technical Audits
- 4PSM Audits
- PEIR Audits
- Structural Audits
- Fire Fighting System Adequacy Audits
- Regulatory Compliance Audits
- Flammable Storage Facility Audits
- Electrical Audits

Pipeline Integrity Services

Pipeline Construction Quality Services

VELOSI provides complete Quality Management Services for pipeline development projects for both onshore and offshore projects. Our project verification services include design review and approval, material selection and quality inspection at pipe equipment suppliers, and during pipeline construction, audit, surveillance, installation, and commissioning services. We can cover both steel and plastic material constructions.

External Corrosion Direct Assessment (ECDA)

VELOSI offers pipeline operators a comprehensive approach to all four stages of the ECDA process. Our techniques are based on the state-of-the-art experience of industry best practices and an extensive corrosion database. In all our operations, our goal is to deliver the highest levels of confidence achievable with the fewest number of digs – for a more thorough understanding of your pipeline’s integrity. You have the flexibility to choose only those service areas of specific interest to you or to utilize our expertise for the entire process. These ECDA services execute the complex requirements identified in NACE RP 0502, simplifying the entire process and yielding results which help to ensure pipeline safety and prolong asset life.

Guided Wave Pipeline Screening (LRUT)

Guided Wave enables volumetric screening of pipes which covers 100% of the cross-sectional area of the pipes within the diagnostic length of test. In most cases, tens of meters can be screened from a single test position making it a rapid and cost-effective NDT method. Additionally, access to the pipe under test is only required at the test position (remote inspection) which makes guided wave screening technology an ideal solution for inspecting pipes that are difficult to access, such as cased and insulated pipes.
Software Solutions

VAIL-Plant (Asset Integrity Management System)

VAIL-Plant is a robust and comprehensive Asset Integrity Management software tool, customizable to the needs of Energy Sector.

The software is SAP certified and can be easily integrated with ERP software, such as SAP and MAXIMO. It is also certified by EXIDA, for compliance with IEC 61508, API 580 and ASME B31.8S.

We have a proven track record of working with major Oil & Gas Operators like LUKOIL, DRAGON OIL, TANAP, ADGAS, Groupment Berkine, PETRONAS and many others.

VAIL-Plant software is based on modular approach, covering all types of assets in oil and gas industry. The modules include but not limited to:

- PEMS - Pressurized Equipment Management System
- PIMS Onshore - Pipeline Integrity Management System for Onshore Pipelines
- PIMS Offshore - Pipeline Integrity Management System for Offshore Pipelines
- EIRMS - Electrical, Instrumental and Rotary Management System
- ISMS - Inspection Scheduling Management System
- SIMS - Structure Integrity Management System
- PSVMS – Pressure Safety Valves Management System
- WHIMS - Well Head Integrity Management System
- HIMS - Hull Integrity Management System
- LEMS - Lifting Equipment Management System
- CIMS - Civil Inspection Management System
- CPMS - Cathodic Protection Management System
- FRIMS – Flexible Riser Integrity Management System
- FSIR - Facility Status Integrity Reporting
PIMS (Pipeline Integrity Management System)

VAIL-PIMS is a composite application for off-shore and on-shore pipelines designed for Pipeline Integrity and Inspection Management.

PEMS (Pressurized Equipment Management System)

VAIL-PEMS includes comprehensive database for piping and pressurized equipment such as vessels, tanks, heat exchangers etc. It facilitates Risk Assessment, Inspection and predicts the assets remaining and next inspection date.

EIRMS (Electrical, Instrumentation and Rotary Management System)

VAIL-Plant has a module of Reliability Centered Maintenance (RCM) for electrical, instrumentation and rotary equipment like compressor, pump, turbine, generator, motors, panels, transmitters, control valves etc.

SIMS (Structure Integrity Management System)

VAIL-Plant SIMS (Structure Integrity Management System) module Provides Integrity and Inspection Management for Onshore and Offshore Platforms.

VAIL-PHA (Process Hazard Analysis)

Safety Integrity Level (SIL) is the discrete level for specifying the integrity requirements of safety functions to be allocated to the “Electrical/Electronic/Programmable Electronic Systems” safety related systems where SIL 4 has the highest level of safety integrity and SIL 1 the lowest.

Hazard and Operability (HAZOP) analysis, is a structured technique to perform a systematic study of a process, using guide words to discover how deviations from the design intent can occur in equipment, actions, or materials, and whether the consequences of these deviations can result in a hazard.

VAIL-PSRA (Petrol Station Risk Assessment)

PSRA has been developed according to the guidelines in the standard HS(G) 146: Dispensing Petrol - Assessing and controlling the risk of fire and explosion at sites where petrol is stored and disposed as a fuel.

It acts as a useful checklist to be sure that precautionary measures are in place and are practically observed during operations. It is a recommended practice to carry out a reasessment of the Petrol station on a regular basis.

VAIL-MTS (Material Tracking System)

VAIL-MTS is a fully functional software for organizing and tracking Materials in different discipline related to Oil & Gas Industry.

It has a feature of documents management, reporting and integration with third party software tools like MAXIMO, Oracle and SAP.
Associate Offices Worldwide

North America
- Canada, USA

South America
- Brazil, Chile

Europe
- Czech Republic, Norway, Poland, Spain, Turkey, Italy, UK, Ukraine, Russia

Middle East
- Bahrain, Iraq, Kuwait, Oman, Qatar, Saudi Arabia, United Arab Emirates
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Gabon, Angola, Cameroon, Egypt, Algeria, Ghana, Kenya, Madagascar, Mozambique, Nigeria, South Africa, Uganda

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